

Fuji Integrated Controllers MICREX-5X Series

Programmable Controller SPF

Achieving Cost Efficiency and High Performance Processing



Achieves high cost performance Flexibly supports machinery and systems

- High processing performance corresponding to high-speed, high functioning
- Variety of extension units flexibly adapting to applications
- Realizing servo system with 4 axes of 200 kHz pulse output

High-speed processing

The unit has impressive sequence processing performance for machine control operations, as well as enhanced data processing capabilities. Instruction execution time is as fast as 0.3 μ s for basic instructions and 0.87 μ s for data instructions, enabling the unit to achieve the highest performance of its class. This contributes to improving production capacity.

Positioning function

This function is compatible with a 200 kHz, 4-axis pulse output. It can be utilized for increasingly sophisticated and high-accuracy positioning.



Two types of basic units for varying applications

SPF has two types of basic units: the high-functionality type basic unit (Type: NAOPA), which is suitable for positioning control while connected to a servo system; and the standard type basic unit (Type: NAOPB), which is suitable for the control of general equipment not supported by a servo system. It's possible to select a basic unit depending on applications.

Rich communication functions

RS-232C, RS-485 and Ethernet communication can be established by simply mounting a small board to the basic unit. Communication functions can also be achieved through use of an extension unit on the left side.

Operability Oriented Support Tool

SX-Programmer standard is a support tool, which is based on ladder programming basis. Function blocks (FB) can also be used corresponding to the control applications.

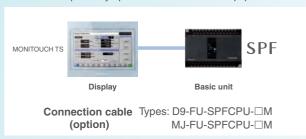
Internal large-capacity memory

With enhancements to the functional system and increased data processing, the unit comes with a large-capacity program and data memory.

Model	Memory capacity					
Model	Program	Data				
14 points	8 k steps	20 k words				
24 points	ок мерз					
32 points						
40 points	20 k steps	40 k words				
60 points	20 11 01000	10 It Words				

MONITOUCH connection function

SPF can be connected to the MONITOUCH via the loader port. It does not require any special communication equipment.



Load cell unit

We offer a unique lineup of modules compatible with load cells used for metering and weighing systems, tank scales, etc. They can be applied to wide range of applications such as cement plants.

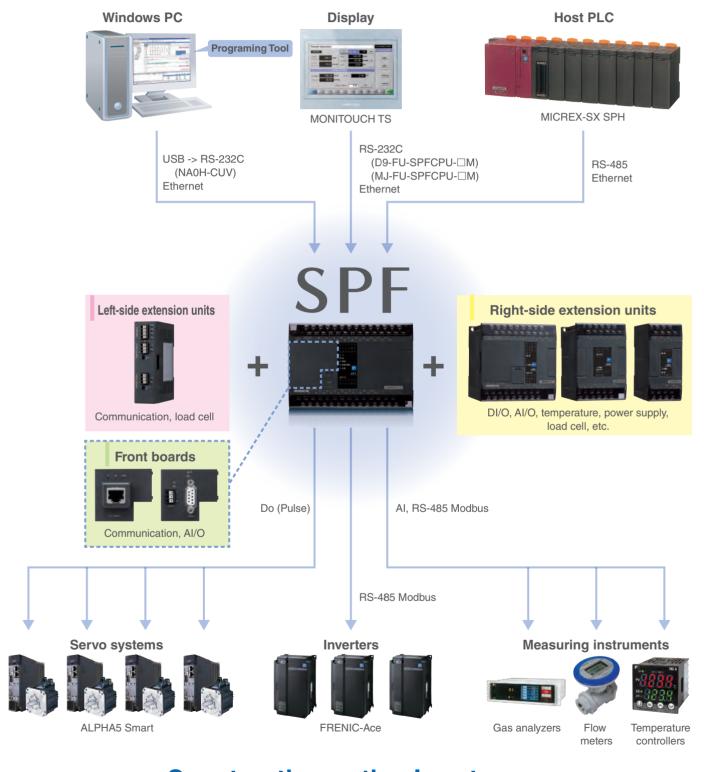
Standard calendar function

A calendar function comes standard as an essential function for monitoring machinery and systems.



SYSTEM

Flexible system construction by using extension units



Constructing optimal systems using Fuji components

MODEL LINEUP

SPF

Basic unit (CPU unit)



14 points

Basic unit

NA0PA-14T-34C

Power supply voltage: 24 V DC DI/O: input 8 points, output 6 points Output type: Tr sink output Detachable terminal block

NA0PB-14R-34C

Power supply voltage: 24 V DC DI/O: input 8 points, output 6 points Output type: Ry output

24 points

Basic unit

NA0PA-24T-□C

Power supply voltage: 100 to 240 V AC or 24 V DC DI/O: input 14 points, output 10 points Output type: Tr sink output

Detachable terminal block NA0PB-24R-34C

Power supply voltage: 24 V DC DI/O: input 14 points, output 10 points Output type: Ry output



NA0PA-32T-□C

Power supply voltage: 100 to 240 V AC or 24 V DC DI/O: input 20 points, output 12 points

Output type: Tr sink output Detachable terminal block

NA0PB-32R-34C

Power supply voltage: 24 V DC DI/O: input 20 points, output 12 points Output type: Ry output



40 points Basic unit

NA0PA-40T-□C

Power supply voltage: 100 to 240 V AC or 24 V DC DI/O: input 24 points, output 16 points

Output type: Tr sink output Detachable terminal block



60 points Basic unit

NA0PA-60T-□C

Power supply voltage: 100 to 240 V AC or 24 V DC DI/O: input 36 points, output 24 points

Output type: Tr sink output Detachable terminal block

NA0PB-60R-34C

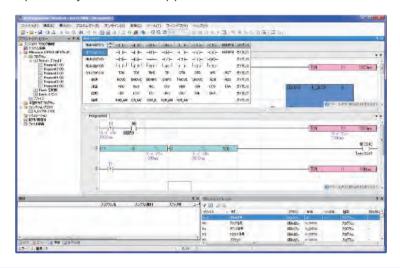
Power supply voltage: 24 V DC DI/O: input 36 points, output 24 points

PROGRAMMING ENVIRONMENT

Improves Programming Development Efficiency

Programming Support Tools: SX-Programmer Standard

Operability Oriented Support Tools



Usage

Ladder operation for on-site maintenance personnel

Supports the full keyboard operations useful for on-site maintenance personnel.

Editing and download can be performed immediately after activation.

Utilization of programming resources

Program and comment resources of the models of MICREXF series and FLEX-PC series of Fuji Electric can be reused. Screens, operability, and programming can be handled as if you were using a personal computer loader with which you are already familiar.

Features

Multi-language support

- The SPF supports not only ladder diagrams but also ST and FBD.
- It allows the programmer to select the proper programming language for the control target.

Intuitive screen operation

- •Through guidance display and a command word candidate narrowing-down function based on a keyword search, you can input data without referring to the manual.
- You can select the proper input mode according to the situation from functions such as mouse wheel + click input, keyword search input, and Intellisense function input.

Simulation function

Provided with built-in Standard, the SPF is capable of testing the operation of programs without using an actual system.

Resume function

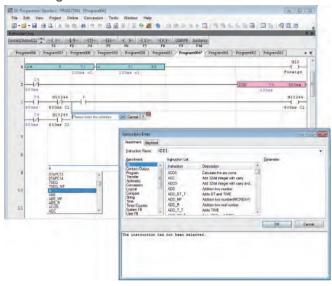
- •When the SPF starts to run, it automatically displays the position last edited or monitored.
- •In online mode, the SPF displays the position last monitored and starts monitoring.
- In offline mode, the SPF displays the position last monitored and enters Edit mode.

Device editor and collation function

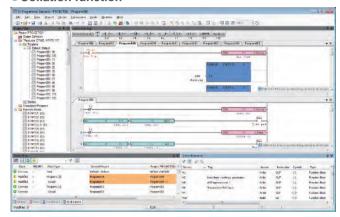
- Device information is displayed on a single screen, for example, in the form of a list of the operating states of devices, enabling you to save time in memory management
- You can display details of different points on programs and edit by referring to collation results.

Screen Sample

Entering instruction



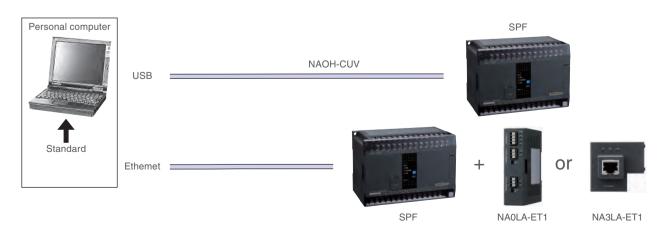
Collation function



Operating environment

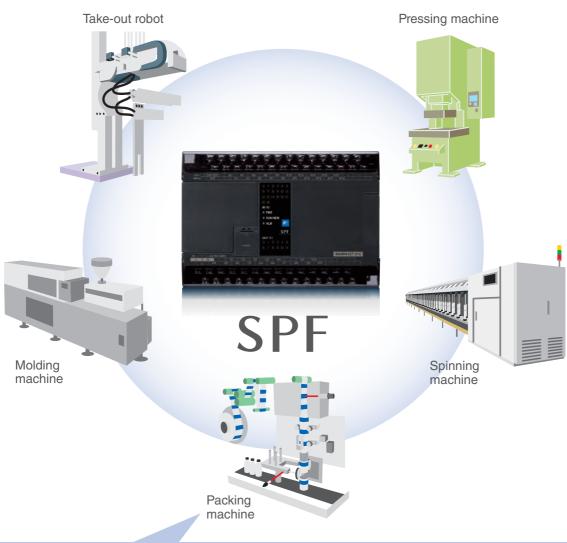
Item		Specifications			
Hardware		IBM-PC/AT compatible			
CPU		Intel Pentium 233 MHz or higher (800 MHz or higher recommended)			
Hard disk		Free space of 200 Mbytes or more			
CD-ROM unit		1 unit (x 4 speed or faster), media: ISO 9660 format			
Memory capacity		64 Mbytes or more (128 Mbytes or more recommended)			
Keyboard		101 English keyboard			
Mouse		USB mouse, bus mouse, or PS2 mouse			
Indicator 800 x 600-dots resolution or higher (1024 x 768-dots resolution or higher recommended)		800 x 600-dots resolution or higher (1024 x 768-dots resolution or higher recommended)			
Communication	Ethernet	Possible			
interface	USB	Possible			
OS		Windows XP, Vista, 7, 8, 10			
Environmental durability		Depends on environmental conditions of commercial personal computer.			

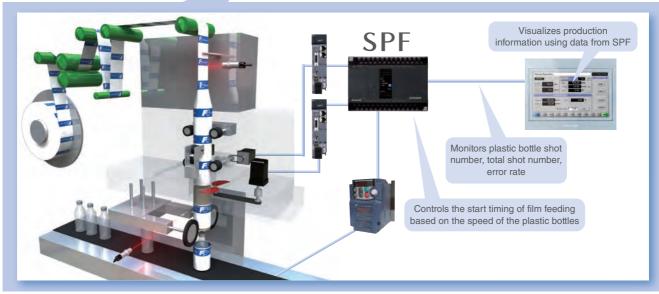
System configuration



APPLICATION EXAMPLES

Flexibly supports machinery and systems





SPECIFICATIONS

SPF

Outline drawing

	Unit: r				
	14 points	24 points	32 points	40 points	60 points
W	90	90	130	130	175
Н	90	90	90	90	90
D	80	80	80	80	80





General specifications

	Item	Specifications		
Physical	Operating ambient temperature	0 to +55°C		
environment	Storage (transportation) temperature	-20 to +70°C		
	Relative humidity	20 to 95% RH, No condensation		
		(5 to 95% RH during transportation, No condensation)		
	Pollution degree	Pollution degree 2 Note 1)		
	Corrosion resistance	No corrosive gas		
		No adhesion of organic solvents		
	Usage altitude	Altitude of 2000 m or less		
		(Air pressure of 70 kPa or more during transportation)		
Mechanical Vibrateresistance	Vibration resistance	One-way amplitude: 0.15 mm, constant acceleration: 19.6 m/s ²		
		2 hours in each direction, total of 6 hours Note 2) Note 3)		
	Shock resistance	Peak acceleration: 98 m/s ² , 3 times in each direction		
Electric	Electrostatic discharge	±4 kV: Contact discharge method		
working condition		±8 kV: Aerial discharge method		
00114111011	Radiated radio	80 to 1000 MHz, 10 V/m		
	Frequency electromagnetic field	1.4 to 2.0 GHz, 3 V/m; 2.0 to 2.7 GHz, 1 V/m		
	EFT burst wave	Power line, I/O signal line (AC non-shielded line): ±2 kV		
		Communication line, I/O signal line (excluding AC non-shielded line): ±1 kV	1	
	Lightening surge	AC power supply: Common mode ±2 kV, Normal mode ±1 kV		
		DC power supply: Common mode ±0.5 kV, Normal mode ±0.5 kV		
	Radio-frequency electromagnetic field	150 kHz to 80 MHz, 10 V		
	conduction interference			
	Power frequency magnetic field	50 Hz, 30 A/m	1	
	Square wave impulse noise	±1.5 kV, rise time 1 ns; pulse width 1 µs, 50 Hz		
Structure		Open type equipment (panel built-in type)		
Cooling system		Natural air cooling		

Note 1) Pollution degree 2: Normally, this is the state in which non-conductive pollution occurs. However, there are circumstances stipulated in which condensation may produce a state of temporary conductivity.

Note 2) This is a mounted state in which the unit is fixed to the control panel with fixing screws. Make sure there is no vibration or shock during DIN rail mounting.

Note 3) Make sure to implement vibration countermeasures for environments in which there is repeated or continuous vibration.

Power supply specifications

Item	NA0P□-31C	NA0P□-34C		
item	(AC power supply type)	(DC power supply type)		
Rated voltage	100 to 240 V AC	24 V DC		
Voltage tolerance	85 to 264 V AC	20.4 to 28.8 V DC		
Rated frequency	50/60 Hz	-		
Frequency tolerance	47 to 63 Hz	- < 20 ms		
Time allowed for instantaneous power failure	1 cycle or less			
Waveform distortion rate	5% or less	-		
Wave ripple rate	-	-		
Rated output voltage 1	5 V DC ±5%			
(internal 5 V)				
Rated output voltage 2	041/100 400/			
(internal 24 V)	24 V DC ±10%			
Rated output voltage 3	0.1770 1001			
(service 24 V)	24 V DC ±10%			
Leak current	0.25 mA or less	0.25 mA or less		
Inrush current	40 Ao-p or less, 10 ms or less	150 Ao-p or less, 10 ms or less		
Dielectric strength	2300 Vrms AC, 1 minute	510 Vrms AC, 1 minute		
	Between power input terminals and ground	Between power input terminals and ground		
Insulation type	Transformer insulation			
Insulation resistance	10 MΩ or more using 500 V DC megger			

SPECIFICATIONS

Performance specifications

			Specifications: Basic unit			
Item				14/24 points	32/40/60 points	
			Stored program and cyclic scanning system			
Control system				(default task), periodic task, event task		
I/O connection method			Direct I/O syst	em: Local bus		
Direct I/O control method Overall		I	Scan batch refresh method			
		Digital	I/O	Task synchronizati	on refresh method	
MPU				16-bit OS/Executing	Processor (dual use)	
Memory type				Program memory, data me	emory, temporary memory	
Programming lang	guage <iec61131-3 compliant=""></iec61131-3>			LD language (L	adder Diagram)	
				ST language (Structured Text)		
Instruction word I	ength			Variable length (depending on the instruction) 1 step = 32-bit length		
Instruction execut	tion time			LD instruction 0.30 µs		
Program memory	capacity			8 k steps (1 step = 32 bits) 20 k steps (1 step = 32 bits)		
I/O memory (I/Q)		X,Y	Fixed	512 v	vords	
System memory (SM)	SM	Fixed	512 v	vords	
Data memory cap	acity			20 k words	40 k words	
High-speed s	tandard memory (M)	M	Fixed	4 k v	vords	
Standard me	mory (M)	M	Variable	0 k word	4 k words	
Retained mer	mory (RM)	L	Variable	2 k words	4 k words	
UserFB insta	nce memory (FM)	V, F	Variable	4 k words	8 k words	
UserFB insta	nce memory initial value setting area	-	Variable	4.5 k words	9 k words	
SystemFB ins	stance memory (SFM)					
Timer		Т	Variable	256 points (2 k words)	512 points (4 k words)	
Integrating til	mer	TR	Variable	0 point (0 k word)	0 point (0 k word)	
Counter		С	Variable	256 points (1 k words)	512 points (2 k words)	
Edge detection	on		Variable	1024 points (2 k words)	2048 points (4 k words)	
Other			Variable	0.5 k words	1 k words	
FB instance inform	nation area			1024 words		
(number of instan	ces usable in UserFB)			(256 info.)		
ZIP file area				64 K bytes		
Data type				1-bit		
				16-bit		
				32-bit		
				Array		
				Structure		
Number of tasks	Default task			1		
	Periodic task			15		
	Event task			(Total number of periodic and event tasks)		
POU	UserPG			64 / default task		
				8 / Interrupt task		
	UserFB			128		
UserFCT			128			
	Number of nested			Total of 64 steps		
UserFB/FCT calls			(UserFB/FCT calls from PG are also included)			
Diagnostic function				Program check, watchdog timer, etc.		
Security function			Password			
Calendar function			Supported			
Backup		Program memory		Flash memory		
	System definition			Flash memory		
	· ·	Zip file		Flash memory		
		Data memory		Battery: SRAM		
	Calendar				y: RTC	
Memory pack	External: Detachable	External: Detachable		Storage content: Program		
				: System definition		
				: ZIP file		
					: Data	

MODEL LIST



Model List

Product name Model		Model	Specifications		
Basic unit					
		NA0PA14T-34C	24 V DC DI 8 points; Tr DO 6 points; RS-232C port; 24 V DC power supply		
		NA0PA24T-34C	24 V DC DI 14 points; Tr DO 10 points; RS-232C port; 24 V DC power supply		
		NA0PA32T-34C	24 V DC DI 20 points; Tr DO 12 points; RS-232C port; 24 V DC power supply		
		NA0PA40T-34C	24 V DC DI 24 points; Tr DO 16 points; RS-232C port; 24 V DC power supply		
High-functionality type: Basic unit <na0f< th=""><th>PA></th><th>NA0PA60T-34C</th><td>24 V DC DI 36 points; Tr DO 24 points; RS-232C port; 24 V DC power supply</td></na0f<>	PA>	NA0PA60T-34C	24 V DC DI 36 points; Tr DO 24 points; RS-232C port; 24 V DC power supply		
		NA0PA24T-31C	24 V DC DI 14 points; Tr DO 10 points; RS-232C port; 100 to 240 V AC power supply		
		NA0PA32T-31C	24 V DC DI 20 points; Tr DO 12 points; RS-232C port; 100 to 240 V AC power supply		
		NA0PA40T-31C	24 V DC DI 24 points; Tr DO 16 points; RS-232C port; 100 to 240 V AC power supply		
		NA0PA60T-31C	24 V DC DI 36 points; Tr DO 24 points; RS-232C port; 100 to 240 V AC power supply		
		NA0PB14R-34C	24 V DC DI 8 points; Ry DO 6 points; RS-232C port; 24 V DC power supply		
		NA0PB24R-34C	24 V DC DI 14 points; Ry DO 10 points; RS-232C port; 24 V DC power supply		
Standard type: Basic unit <na0pb></na0pb>		NA0PB32R-34C	24 V DC DI 20 points; Ry DO 12 points; RS-232C port; 24 V DC power supply		
		NA0PB60R-34C	24 V DC DI 36 points; Ry DO 24 points; RS-232C port; 24 V DC power supply		
Extension unit			a soften and A a literate a soften a soften a soften A		
		NA0S-2	5 V DC, 24 V DC output; 100 to 240 V AC input power supply		
Power supply unit	Right	NA0S-4	5 V DC, 24 V DC output; 24 V DC input power supply		
		NA0E24R-34	24 V DC DI 14 points; Ry DO 10 points; 24 V DC power supply		
		NA0E24T-31	24 V DC DI 14 points; Tr DO 10 points; 100 to 240 V AC power supply		
		NA0E08R-3	24 V DC DI 4 points; Ry DO 4 points		
		NA0E08T-3 *	24 V DC DI 4 points; Tr DO 4 points		
DIO unit	Right	NA0E08T-0 *	Tr DO 8 points		
		NA0E08X-3	24 V DC DI 8 points		
		NA0E16R-0 *	Ry DO 16 points		
		NA0E16T-0	Tr DO 16 points		
		NA0AY02-MR	Analog Output 2ch (-10~10V, 0~10V or -20~20mA, 0~20mA)		
	Right	NA0AW06-MR	Analog Input 4ch (-10~10V, 0~10V or -20~20mA, 0~20mA) +		
AIO unit			Analog Output 2ch (-10~10V, 0~10V or -20~20mA, 0~20mA)		
		NA0AX06-MR	Analog Input 6ch (-10~10V, 0~10V or -20~20mA, 0~20mA)		
	Front	NA3AY02-MR	Analog Output 2ch (0~10V or 0~20mA)		
AIO board		NA3AW03-MR	Analog Input 2ch (0~10V or 0~20mA) + Analog Output 1ch (0~10V or 0~20mA)		
		NA0AX02-TC *	Thermocouple input 2ch, resolution 0.1°C		
		NA0AX06-TC	Thermocouple input 6ch, resolution 0.1°C		
Temperature measuring unit	Right	NA0AX16-TC *	Thermocouple input 16ch, resolution 0.1°C		
		NA0AX06-PT *	Resistance temperature sensor input 6ch, resolution 0.1°C		
Al + temperature measuring combo unit	Right	NA0AX06-MRTC*	Input 2ch + thermocouple input 4ch		
Load cell unit	Right		1ch, resolution 16 bits		
High-precision load cell unit	Left	NA0FA-LC1 *	1ch, resolution 24 bits		
g p. cereiencaa oon ann	LOIL	NA0LA-RS3 *	2 ports RS-232C (Port 3 + Port 4)		
Communication unit	Left	NA0LA-RS5	2 ports RS-485 (Port 3 + Port 4)		
	Leπ	NA0LA-ETI *	1 port 10BASE-T/100BASE-TX Ethernet		
	Front	NA3LA-RS1	1 port RS-232C (Port 1) + 1 port RS-485 (Port 2)		
Communication board		NA3LA-ET1	1 port 10BASE-T/100BASE-TX Ethernet		
		NA3LA-CA1 *	1 port CANopen		
Related equipment			Port Orthoport		
PC loader		NP4H-SWN	Programming support tool Standard (Japanese/English)		
		NA0H-CUV	USB (AM connector) /RS-232C (MD4M connector), 180 cm		
		NA8PMF-20	Program memory pack		
Memory pack			Extension unit falling-off detection		
Terminal connector		NA8P-HE	Extension unit failing-on detection		

^{*} Check for availability

Safety Considerations

- For safe operation, before using the product read the instruction manual or user manual that comes with the product carefully or consult the Fuji sales representative from which you purchased the product.
- Products introduced in this catalogue have not been designed or manufactured for such applications in a system. or equipment that will affect human bodies or lives.
- Customers, who want to use the products introduced in this catalogue for special systems or devices such as for atomic-energy control, aerospace use, medical use, passenger vehicle, and traffic control, are requested to consult the Fuji sales division.
- Customers are requested to prepare safety measures when they apply the products introduced in this catalogue to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.
- For safe operation, wiring should be conducted only by qualified engineers who have sufficient technical knowledge about electrical work or wiring.
- Appearance and specifications are subject to change without prior notice for the purpose of product improvement.

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